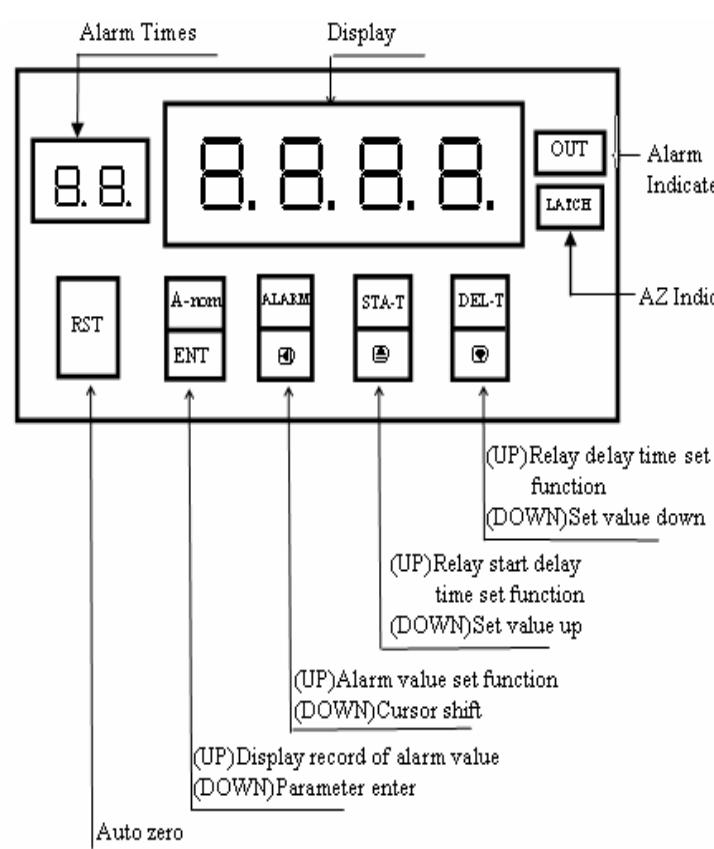


**AXE****MICROPROCESS PANEL MONITOR METER****MCM-1 OPERATION MANUAL****[PARAMETER DESCRIPTION]**

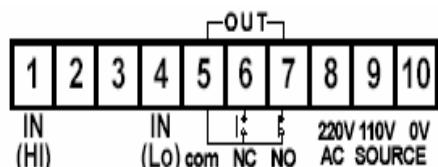
- ◎"C d "(Pass code:The Pass code is right into next page.  
Otherwise return normal display)
- ◎"R L "(Alarm value setting 0~9999)
- ◎"S E "(Relay star delay time setting 0~99.9s)
- ◎"d E "(Alarm delay time setting 0~99.9s)
- ◎"d P "(Decimal point setting)
- ◎"d L "(minimum value of display setting)
- ◎"d H "(maximum value of display setting)
- ◎"R E "(Decide alarm ative:HI, LO, GO or HL)
- ◎"H Y "(Alarm hysteresis setting 0~100%(alarm value = 100%))
  - While  $R E = HI$ :  $Display \geq AL + (AL * HY) \Rightarrow (Relay on)$  ;  
 $Display \leq AL - (AL * HY) \Rightarrow (Relay off)$
  - While  $R E = LO$ :  $Display \geq AL + (AL * HY) \Rightarrow (Relay off)$  ;  
 $Display \leq AL - (AL * HY) \Rightarrow (Relay on)$
  - While  $R E = GO$ :  $AL + (AL * HY) \leq display \leq AL - (AL * HY)$   
(Relay on). Otherwise (Relay off)
  - While  $R E = HL$ :  $AL + (HY * AL) > display > AL - (AL * HY)$   
(Relay off). Otherwise (Relay on)
- ◎"r Y "(Reset record of alarm value and alarm times)
- ◎"L C "( Panel luck setting)
- ◎"d P "(Adjust display minimum)
- ◎"d S "(Adjust display maximum)

[Name of part]

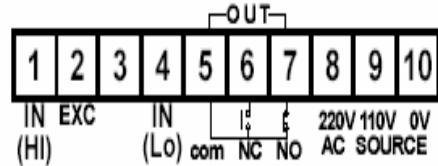
[Connect diagram]



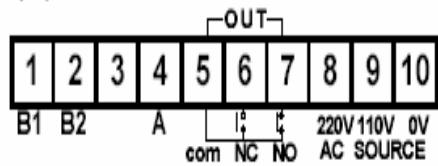
(DC,AC,TC,R)



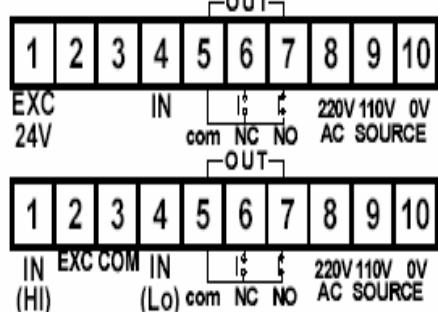
(Pt-100)



(Two-wire Transmitter)

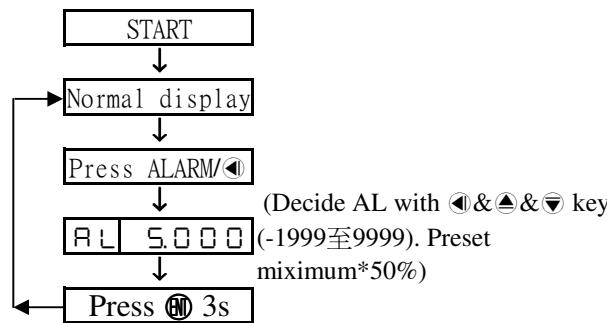


(Load Cell)

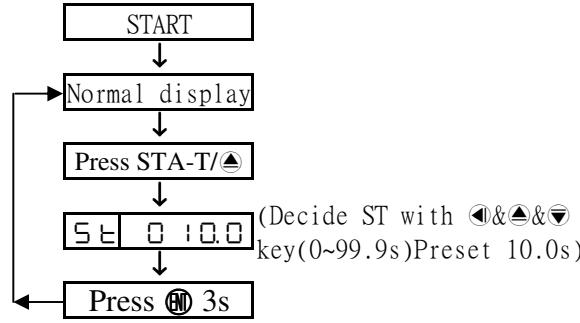


# [FUNCTION KEY CALL OUT]

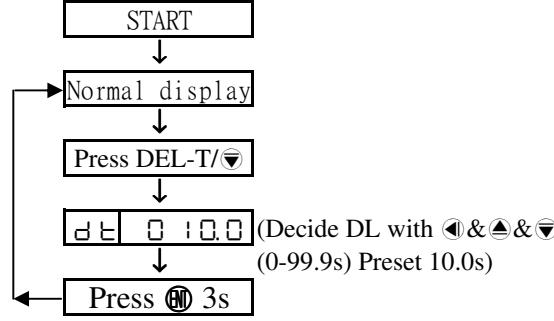
## 1. Alarm value setting



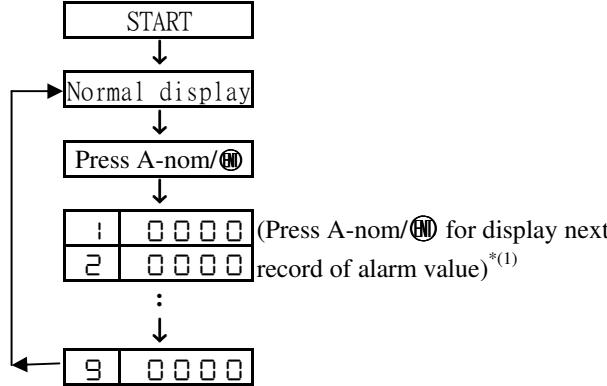
## 2. Relay star delay time



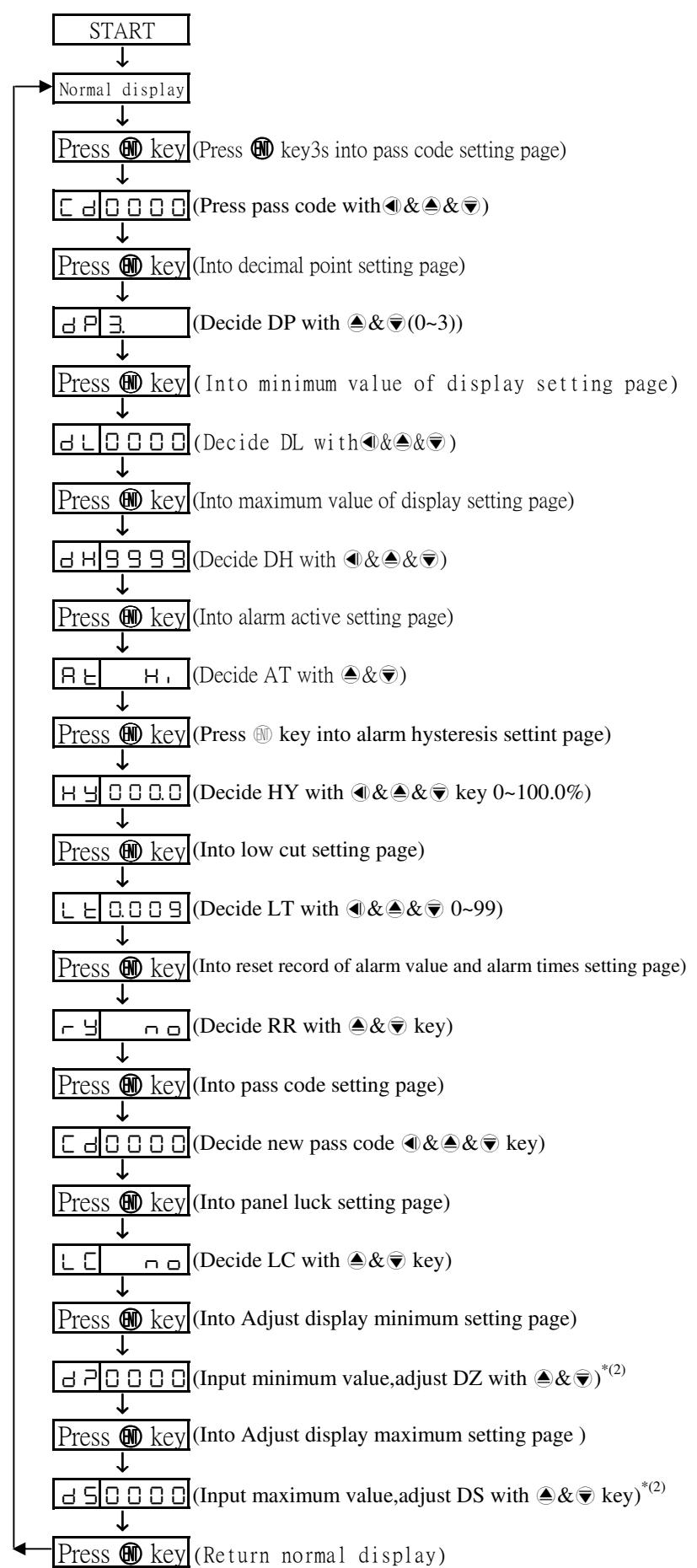
## 3. Alarm delay time setting



## 4. Display record of alarm value



# [PARAMETER OPERATION MANUAL]



Note(1):It will recover while alarm times > 9

Note(2):It's like use digital VR while DZ and DS

Note(3):It will return normal display while press ▲&▼ at same time

Note(4):It will return normal display while no key in 30s in any page

Note(5):The preset value is show in operation manual